

Revision Date: 20/10/2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Substance / mixture mixture
Product name Timbond 5911 PU Adhesive
Product code AD05911

1.2. Relevant identified uses of the substance or mixture and uses advised against Mixture's intended use

Polyurethane adhesive. The product is intended for professional use only.

Mixture uses advised against

The product should not be used in ways other than those referred in Section 1.

1.3. Details of the supplier of the safety data sheet

Supplier Adkwik Ltd
Unit F Dales Manor Business Park
Grove Road
Sawston
Cambridge
CB22 3TJ
T: +44 (0) 01223 412373
E: technical@adkwik.co.uk

1.4. Emergency telephone number

Emergency telephone +44 (0) 01223 412373 (NOT 24HRS)
Working Hours: Weekdays: 8am- 4.30pm (GMT)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification of the mixture in accordance with Regulation (EC) No 1272/2008**

The mixture is classified as dangerous.

Skin Irrit. 2, H315
Skin Sens. 1, H317
Eye Irrit. 2, H319
Acute Tox. 4, H332
Resp. Sens. 1, H334
STOT SE 3, H335
Carc. 2, H351
STOT RE 2, H373

Full text of all classifications and hazard statements is given in the section 16.

Most serious adverse effects on human health and the environment

Causes serious eye irritation. Causes skin irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause an allergic skin reaction. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure. Harmful if inhaled.

2.2. Label elements

Hazard pictograms



Signal word

Danger

Hazardous substances

Polymeric diphenylmethane diisocyanate, Polymeric MDI
4,4'-methylenediphenyl diisocyanate

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

P260 Do not breathe vapours.
P264 Wash hands and exposed parts of the body thoroughly after handling.
P280 Wear protective gloves.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P337+P313 If eye irritation persists: Get medical advice/attention.
P342+P311 If experiencing respiratory symptoms: Call a doctor.

Supplemental label information

EUH204 Contains isocyanates. May produce an allergic reaction.
As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605. Mixture does not contain any substance meet the criteria for PBT or vPvB in accordance with Annex XIII of Regulation (EC) No. 1907/2006 (REACH) as amended.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Mixture contains these hazardous substances and substances with the highest permissible concentration in the working environment

Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note
CAS: 9016-87-9 EC: 618-498-9	Polymeric diphenylmethane diisocyanate, Polymeric MDI	30-60	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Acute Tox. 4, H332 Resp. Sens. 1, H334 STOT SE 3, H335 Carc. 2, H351 STOT RE 2, H373 EUH204 Specific concentration limit: Eye Irrit. 2, H319: C ≥ 5 % Skin Irrit. 2, H315: C ≥ 5 % Resp. Sens. 1, H334: C ≥ 0,1 % STOT SE 3, H335: C ≥ 5 %	

Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note
Index: 615-005-00-9 CAS: 101-68-8 EC: 202-966-0	4,4'-methylenediphenyl diisocyanate	15-40	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Acute Tox. 4, H332 Resp. Sens. 1, H334 STOT SE 3, H335 Carc. 2, H351 STOT RE 2, H373 Specific concentration limit: Eye Irrit. 2, H319: C ≥ 5 % Resp. Sens. 1, H334: C ≥ 0,1 % STOT SE 3, H335: C ≥ 5 % Skin Irrit. 2, H315: C ≥ 5 %	1, 2, 3

Notes

1 Note C: Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

2 Note 2: The concentration of isocyanate stated is the percentage by weight of the free monomer calculated with reference to the total weight of the mixture.

3 The use of the substance is restricted by Annex XVII of REACH Regulation

Full text of all classifications and hazard statements is given in the section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Take care of your own safety. If any health problems are manifested or if in doubt, inform a doctor and show him information from this safety data sheet. If unconscious, put the person in the stabilized (recovery) position on his side with his head slightly bent backwards and make sure that airways are free; never induce vomiting. If the person vomits by himself, make sure that the vomit is not inhaled. In life threatening conditions first of all provide resuscitation of the affected person and ensure medical assistance. Respiratory arrest - provide artificial respiration immediately. Cardiac arrest - provide indirect cardiac massage immediately.

If inhaled

Terminate the exposure immediately; move the affected person to fresh air. Protect the person against growing cold. Provide medical treatment if irritation, dyspnoea or other symptoms persist.

If on skin

Remove contaminated clothes. Wash the affected area with plenty of water, lukewarm if possible. Soap, soap solution or shampoo should be used if there is no skin injury. Provide medical treatment if skin irritation persists.

If in eyes

Rinse eyes immediately with a flow of running water, open the eyelids (also using force if needed); remove contact lenses immediately if worn by the affected person. Rinsing should continue at least for 10 minutes. Provide medical treatment, specialized if possible.

If swallowed

Provide medical treatment. For persons with no symptoms, call the Toxicological Information Centre to decide about the need of medical treatment; provide information about the substances or composition of the product from the original packaging or the Safety Data Sheet of the product.

4.2. Most important symptoms and effects, both acute and delayed**If inhaled**

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.

If on skin

May cause an allergic skin reaction.

If in eyes

Causes serious eye irritation.

If swallowed

Irritation, nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable extinguishing media Alcohol-resistant foam, carbon dioxide, powder, water spray jet, water mist.

Unsuitable extinguishing media Water - full jet.

5.2. Special hazards arising from the substance or mixture

In the event of fire, carbon monoxide, carbon dioxide and other toxic gases may arise. Inhalation of hazardous degradation (pyrolysis) products may cause serious health damage.

5.3. Advice for firefighters

Self-Contained Breathing Apparatus (SCBA) with a chemical protection suit only where personal (close) contact is likely. Use a self-contained breathing apparatus and full-body protective clothing. Do not allow run-off of contaminated fire extinguishing material to enter drains or surface and ground water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment for work. Follow the instructions in the Sections 7 and 8. Do not inhale mist/vapours/spray. Prevent contact with skin and eyes.

6.2. Environmental precautions

Prevent contamination of the soil and entering surface or ground water.

6.3. Methods and material for containment and cleaning up

Spilled product should be covered with suitable (non-flammable) absorbing material (sand, diatomaceous earth, earth and other suitable absorption materials); to be contained in well closed containers and removed as per the Section 13. In the event of leakage of the substantial amount of the product, inform fire brigade and other competent bodies. After removal of the product, wash the contaminated site with plenty of water. Do not use solvents.

6.4. Reference to other sections

See the Section 7, 8 and 13.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not inhale mist/vapours/spray. Prevent contact with skin and eyes. Contaminated work clothing should not be allowed out of the workplace. Obtain special instructions before use. Wash hands and exposed parts of the body thoroughly after handling. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Use personal protective equipment as per Section 8. Observe valid legal regulations on safety and health protection.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed containers in cold, dry and well ventilated areas designated for this purpose. Store locked up. Keep container tightly closed.

7.3. Specific end use(s)

not available

SECTION 8: Exposure controls/Personal protection**8.1. Control parameters**

The mixture contains no substances for which occupational exposure limits are set.

8.2. Exposure controls

Follow the usual measures intended for health protection at work and especially for good ventilation. This can be achieved only by local suction or efficient general ventilation. If exposure limits cannot be observed in this mode, suitable protection of airways must be used. Do not eat, drink and smoke during work. Wash your hands thoroughly with water and soap after work and before breaks for a meal and rest.

Eye/face protection	Protective goggles.
Skin protection	Hand protection: Protective gloves resistant to the product. When choosing appropriate thickness, material and permeability of the gloves, observe recommendations of their particular manufacturer. Observe other recommendations of the manufacturer. Other protection: protective workwear. Contaminated skin should be washed thoroughly.
Respiratory protection	Mask with a filter against organic vapours in a poorly ventilated environment. In case of inadequate ventilation wear respiratory protection.
Thermal hazard	Not available.
Environmental exposure controls	Observe usual measures for protection of the environment, see Section 6.2.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	liquid
Colour	straw, brown
Colour intensity	dark
Odour	specific
Melting point/freezing point	data not available
Boiling point or initial boiling point and boiling range	data not available
Flammability	The product is non-flammable.
Lower and upper explosion limit	data not available
Flash point	>150 °C
Auto-ignition temperature	data not available
Decomposition Temperature	data not available
pH	reacts with water
Kinematic viscosity	1000-5000 mm ² /s at 40 °C
Solubility in water	insoluble
Partition coefficient n-octanol/water (log value)	data not available
Vapour pressure	data not available
Density and/or relative density	
Density	1,00-1,20 g/cm ³ at 25 °C
Relative vapour density	data not available
Particle characteristics	data not available
Form	liquid: viscous, liquid

9.2. Other information

Other information	not available
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SECTION 10: Stability and reactivity

10.1. Reactivity	not available
10.2. Chemical stability	The product is stable under normal conditions.
10.3. Possibility of hazardous reactions	Unknown.
10.4. Conditions to avoid	The product is stable and no degradation occurs under normal use. Protect against flames, sparks, overheating and against frost.
10.5. Incompatible materials	Protect against strong acids, bases and oxidizing agents.
10.6. Hazardous decomposition products	Not developed under normal uses. Dangerous outcomes such as carbon monoxide and carbon dioxide are formed at high temperature and in fire.

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

No toxicological data is available for the mixture.

Acute toxicity	Harmful if inhaled.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/irritation	Causes serious eye irritation.
Respiratory or skin sensitisation	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	Based on available data the classification criteria are not met.
Carcinogenicity	Suspected of causing cancer.
Reproductive toxicity	Based on available data the classification criteria are not met.
Toxicity for specific target organ - single exposure	May cause respiratory irritation.
Toxicity for specific target organ - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Based on available data the classification criteria are not met.

11.2. Information on other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

SECTION 12: Ecological information**12.1. Toxicity**

Acute toxicity

12.2. Persistence and degradability

not available

12.3. Bioaccumulative potential

not available

12.4. Mobility in soil

not available

12.5. Results of PBT and vPvB assessment

Product does not contain any substance meeting the criteria for PBT or vPvB in accordance with the Annex XIII of Regulation (EC) No 1907/2006 (REACH) as amended.

12.6. Endocrine disrupting properties

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

12.7. Other adverse effects

not available

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Hazard of environmental contamination; dispose of the waste in accordance with the local and/or national regulations. Proceed in accordance with valid regulations on waste disposal. Any unused product and contaminated packaging should be put in labelled containers for waste collection and submitted for disposal to a person authorised for waste removal (a specialized company) that is entitled for such activity. Do not empty unused product in drainage systems. The product must not be disposed of with municipal waste. Empty containers may be used at waste incinerators to produce energy or deposited in a dump with appropriate classification. Perfectly cleaned containers can be submitted for recycling.

Waste management legislation

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste, as amended.
Decision 2000/532/EC establishing a list of wastes, as amended.

SECTION 14: Transport information**14.1. UN number or ID number**

not subject to transport regulations

14.2. UN proper shipping name

not relevant

14.3. Transport hazard class(es)

not available

14.4. Packing group

not relevant

14.5. Environmental hazards

not relevant

14.6. Special precautions for user

Reference in the Sections 4 to 8.

14.7. Maritime transport in bulk according to IMO instruments

not relevant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18th December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing the European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No. 793/93 and Commission Regulation (EC) No. 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended.

Restrictions pursuant to Annex XVII of Regulation (EC) No. 1907/2006 (REACH), as amended

4,4'-methylenediphenyl diisocyanate

Restriction Conditions of restriction

- 56** 1. Shall not be placed on the market after 27 December 2010, as a constituent of mixtures in concentrations equal to or greater than 0,1 % by weight of MDI for supply to the general public, unless suppliers shall ensure before the placing on the market that the packaging:
- (a) contains protective gloves which comply with the requirements of Council Directive 89/686/EEC (*****);
 - (b) is marked visibly, legibly and indelibly as follows, and without prejudice to other Community legislation concerning the classification, packaging and labelling of substances and mixtures: “– Persons already sensitised to diisocyanates may develop allergic reactions when using this product.
 - Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
 - This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used.”
2. By way of derogation, paragraph 1(a) shall not apply to hot melt adhesives.
- 74** 1. Shall not be used as substances on their own, as a constituent in other substances or in mixtures for industrial and professional use(s) after 24 August 2023, unless:
- (a) the concentration of diisocyanates individually and in combination is less than 0,1 % by weight, or
 - (b) the employer or self-employed ensures that industrial or professional user(s) have successfully completed training on the safe use of diisocyanates prior to the use of the substance(s) or mixture(s).
2. Shall not be placed on the market as substances on their own, as a constituent in other substances or in mixtures for industrial and professional use(s) after 24 February 2022, unless:
- (a) the concentration of diisocyanates individually and in combination is less than 0,1 % by weight, or
 - (b) the supplier ensures that the recipient of the substance(s) or mixture(s) is provided with information on the requirements referred to in point (b) of paragraph 1 and the following statement is placed on the packaging, in a manner that is visibly distinct from the rest of the label information: “As from 24 August 2023 adequate training is required before industrial or professional use”.
3. For the purpose of this entry “industrial and professional user(s)” means any worker or selfemployed worker handling diisocyanates on their own, as a constituent in other substances or in mixtures for industrial and professional use(s) or supervising these tasks.
4. The training referred to in point (b) of paragraph 1 shall include the instructions for the control of dermal and inhalation exposure to diisocyanates at the workplace without prejudice to any national occupational exposure limit value or other appropriate risk management measures at national level. Such training shall be conducted by an expert on occupational safety and health with competence acquired by relevant vocational training. That training shall cover as a minimum:
- (a) the training elements in point (a) of paragraph 5 for all industrial and professional use(s).
 - (b) the training elements in points (a) and (b) of paragraph 5 for the following uses:
 - handling open mixtures at ambient temperature (including foam tunnels);
 - spraying in a ventilated booth;
 - application by roller;

Restriction	Conditions of restriction
74	<ul style="list-style-type: none">– application by brush;– application by dipping and pouring;– mechanical post treatment (e.g. cutting) of not fully cured articles which are not warm anymore;– cleaning and waste;– any other uses with similar exposure through the dermal and/or inhalation route; <p>(c) the training elements in points (a), (b) and (c) of paragraph 5 for the following uses:</p> <ul style="list-style-type: none">– handling incompletely cured articles (e.g. freshly cured, still warm);– foundry applications;– maintenance and repair that needs access to equipment;– open handling of warm or hot formulations (> 45 °C);– spraying in open air, with limited or only natural ventilation (includes large industry working halls and spraying with high energy (e.g. foams, elastomers);– and any other uses with similar exposure through the dermal and/or inhalation route. <p>5. Training elements:</p> <p>(a) general training, including on-line training, on:</p> <ul style="list-style-type: none">– chemistry of diisocyanates;– toxicity hazards (including acute toxicity);– exposure to diisocyanates;– occupational exposure limit values;– how sensitisation can develop;– odour as indication of hazard;– importance of volatility for risk;– viscosity, temperature, and molecular weight of diisocyanates;– personal hygiene;– personal protective equipment needed, including practical instructions for its correct use and its limitations;– risk of dermal contact and inhalation exposure;– risk in relation to application process used;– skin and inhalation protection scheme;– ventilation;– cleaning, leakages, maintenance;– discarding empty packaging;– protection of bystanders;– identification of critical handling stages;– specific national code systems (if applicable);– behaviour-based safety;– certification or documented proof that training has been successfully completed <p>(b) intermediate level training, including on-line training, on:</p> <ul style="list-style-type: none">– additional behaviour-based aspects;– maintenance;– management of change;– evaluation of existing safety instructions;– risk in relation to application process used;– certification or documented proof that training has been successfully completed <p>(c) advanced training, including on-line training, on:</p> <ul style="list-style-type: none">– any additional certification needed for the specific uses covered;– spraying outside a spraying booth;– open handling of hot or warm formulations (> 45 °C);– certification or documented proof that training has been successfully completed <p>6. The training shall comply with the provisions set by the Member State in which the industrial or professional user(s) operate. Member States may implement or continue to apply their own national requirements for the use of the substance(s) or mixture(s), as long as the minimum requirements set out in paragraphs 4 and 5 are met.</p>

Restriction Conditions of restriction

- 74** 7. The supplier referred to in point (b) of paragraph 2 shall ensure that the recipient is provided with training material and courses pursuant to paragraphs 4 and 5 in the official language(s) of the Member State(s) where the substance(s) or mixture(s) are supplied. The training shall take into consideration the specificity of the products supplied, including composition, packaging, and design.
8. The employer or self-employed shall document the successful completion of the training referred to in paragraphs 4 and 5. The training shall be renewed at least every five years.
9. Member States shall include in their reports pursuant to Article 117(1) the following information:
- (a) any established training requirements and other risk management measures related to the industrial and professional uses of diisocyanates foreseen in national law;
 - (b) the number of cases of reported and recognised occupational asthma and occupational respiratory and dermal diseases in relation to diisocyanates;
 - (c) national exposure limits for diisocyanates, if there are any;
 - (d) information about enforcement activities related to this restriction.
10. This restriction shall apply without prejudice to other Union legislation on the protection of safety and health of workers at the workplace.

15.2. Chemical safety assessment

not available

SECTION 16: Other information

A list of standard risk phrases used in the safety data sheet	<p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H319 Causes serious eye irritation.</p> <p>H332 Harmful if inhaled.</p> <p>H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.</p> <p>H335 May cause respiratory irritation.</p> <p>H351 Suspected of causing cancer.</p> <p>H373 May cause damage to organs through prolonged or repeated exposure.</p>
Guidelines for safe handling used in the safety data sheet	<p>P260 Do not breathe vapours.</p> <p>P264 Wash hands and exposed parts of the body thoroughly after handling.</p> <p>P280 Wear protective gloves.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P337+P313 If eye irritation persists: Get medical advice/attention.</p> <p>P342+P311 If experiencing respiratory symptoms: Call a doctor.</p>
A list of additional standard phrases used in the safety data sheet	<p>EUH204 Contains isocyanates. May produce an allergic reaction.</p>
Other important information about human health protection	<p>The product must not be - unless specifically approved by the manufacturer/importer - used for purposes other than as per the Section 1. The user is responsible for adherence to all related health protection regulations.</p>

Key to abbreviations and acronyms used in the safety data sheet

ADR	European agreement concerning the international carriage of dangerous goods by road
BCF	Bioconcentration Factor
CAS	Chemical Abstracts Service
CLP	Regulation (EC) No 1272/2008 on classification, labelling and packaging of substance and mixtures
EINECS	European Inventory of Existing Commercial Chemical Substances
EmS	Emergency plan
EuPCS	European Product Categorisation System
IATA	International Air Transport Association
IBC	International Code For The Construction And Equipment of Ships Carrying Dangerous Chemicals
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
INCI	International Nomenclature of Cosmetic Ingredients
ISO	International Organization for Standardization
IUPAC	International Union of Pure and Applied Chemistry
log Kow	Octanol-water partition coefficient
LZO	Volatile organic compounds
MARPOL	International Convention for the Prevention of Pollution from Ships
OEL	Occupational Exposure Limits
PBT	Persistent, Bioaccumulative and Toxic
ppm	Parts per million
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Agreement on the transport of dangerous goods by rail
UE	European Union
UN	Four-figure identification number of the substance or article taken from the UN Model Regulations
UVCB	Substances of unknown or variable composition, complex reaction products or biological materials
vPvB	Very Persistent and very Bioaccumulative WE Identification code for each substance listed
WE	Identification code for each substance listed in EINECS
Acute Tox.	Acute toxicity
Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
Resp. Sens.	Respiratory sensitization
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitization
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure

Training guidelines

Inform the personnel about the recommended ways of use, mandatory protective equipment, first aid and prohibited ways of handling the product.

Recommended restrictions of use

not available

Information about data sources used to compile the Safety Data Sheet

REGULATION (EC) No. 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (REACH) as amended.
REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Data from the manufacturer of the substance / mixture, if available - information from registration dossiers.

More information

Classification procedure - calculation method.

Issued by	Compliance
Revision date	20/10/2022

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.