

## Soudaseal 240FC

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### Technical data

Basis	MS Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 10 min
Curing speed * (20°C / 65% R.H.)	2 mm/24h → 3 mm/24h
Hardness	40 ± 5 Shore A
Density	1,67 g/ml
Elastic recovery (ISO 7389)	> 75 %
Maximum allowed distortion	± 20 %
Temperature resistance	-40 °C → 90 °C
Max. tension (DIN 53504)	1,80 N/mm <sup>2</sup>
Elasticity modulus 100% (DIN 53504)	0,75 N/mm <sup>2</sup>
Elongation at break (DIN 53504)	750 %
Application temperature	5 °C → 35 °C

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

### Product description

Soudaseal 240FC is a high quality, neutral, elastic, 1-component construction joint and adhesive sealant based on MS-Polymer.

### Properties

- Excellent adhesion on nearly all surfaces, even if slightly moist.
- Very good mechanical characteristics
- High elasticity – movement accommodation up to ±20%
- Impervious to mould, contains ZnP (biocide with fungicidal action)
- Good extrudability even at low temperatures
- Non staining including hydrophobic effect.
- No bubble formation within sealant in high temperature and humidity applications.
- Good colour stability, weather and UV resistance
- Free of isocyanates, solvents, halogens and acids
- Can be painted with water based systems

### Applications

- Bonding applications in construction and metal constructions.

- Strong elastic bonding in vibrating constructions.
- Sanitary applications.
- Sealing of floor joints.
- Connection joints in sheet metal fabrication, sealing of air conditioning systems.
- Bonding of security and safety glass.
- Supplement bonding in car bodies, caravans and containers.

### Packaging

*Colour:* white, black, grey, brown, concrete grey, beige

*Packaging:* 290 ml cartridge, 600 ml sausage

### Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Chemical resistance

Good resistance to water, aliphatic solvents, mineral oils, grease, diluted inorganic acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### Substrates

*Substrates:* all usual building substrates, treated wood, PVC, plastics, ...

*Nature:* clean, dry, free of dust and grease.

*Surface preparation:* Porous surfaces in water loaded applications should be primed with Primer 150. All smooth surfaces can be treated with Surface Activator. The surfaces should be degreased before bonding them together.

We recommend a preliminary adhesion test on every surface. Soudaseal 240FC has excellent adhesion on most substrates. Soudaseal 240FC has been tested on the following metal surfaces: steel, AlMgSi1, brass, electrolytic galvanised steel, AlCuMg1, flame galvanised steel, AlMg3 and steel ST1403. Soudaseal 240FC also has a good adhesion on plastics: polystyrene, polycarbonate (Makrolon®), PVC, ABS, polyamide, PMMA, fiberglass reinforced epoxy, polyester. While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding. For optimum adhesion the use of Surface Activator is recommended. NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Soudaseal 240FC is not recommended in these applications. There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates.

### Joint dimensions

*Min. width for bonding:* 2 mm

*Min. width for joints:* 5 mm

*Max. width for bonding:* 10 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

### Application method

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with white spirit or Surface Cleaner immediately after use.

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label for more information.

### Remarks

- Soudaseal 240FC may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Soudaseal 240FC can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.
- Soudaseal 240FC can not be used as a glazing sealant.
- Soudaseal 240FC can be used for adhering of and sealing on natural stone.
- When applying, make sure not to spill any sealant on the surface of materials.
- When applying, make sure not to spill any sealant on the surface of materials. Taping the surface around the joint can prevent this.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remainings will stimulate the development of fungi.

### Standards

- Tested according to ISO 16938-1 (Testing for staining on natural stone by sealants).

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### Environmental clauses

#### *Leed regulation:*

Soudaseal 240FC conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

### Liability

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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