

## Fix ALL High Tack

Revision: 4/12/2015

Page 1 from 2

### Technical data

Basis	SMX Hybrid Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 5 min
Curing speed * (20°C / 65% R.H.)	3 mm/24h
Hardness	65 ± 5 Shore A
Density	1,47 g/ml
Elastic recovery (ISO 7389)	> 75 %
Maximum allowed distortion	± 20 %
Temperature resistance	-40 °C → 90 °C
Max. tension (DIN 53504)	3,20 N/mm <sup>2</sup>
Elasticity modulus 100% (DIN 53504)	2,30 N/mm <sup>2</sup>
Elongation at break (DIN 53504)	400 %
Application temperature	5 °C → 35 °C

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

### Product description

Fix ALL High Tack is a high quality, neutral, elastic, 1-component adhesive sealant based on SMX-Polymer with a very high initial tack. Fix ALL High Tack is a KOMO-certified construction adhesive based on BRL3107.

### Properties

- High initial tack reducing the need for initial support.
- Fast curing
- Good extrudability
- high shear strength after full cure (no primer)
- Stays elastic after curing and very sustainable
- Impervious to mould, contains ZnP (biocide with fungicidal action)
- No odour.
- Can be painted with water based systems
- Good colour stability, weather and UV resistance
- Does not contain isocyanates and no silicones
- Good adhesion on moist substrates

### Applications

- Sealing and bonding in the building and construction industry.
- Elastic bonding of panels, profiles and other pieces on the most common substrates (wood, MDF, chipboard, etc).
- Elastic structural bonding in car and container industry.
- Joints in bathrooms and kitchens.

### Packaging

*Colour:* white, black, grey, alu grey, brown, beige

*Packaging:* 290 ml cartridge

### Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Chemical resistance

Good resistance to water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis and (salt) water. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Revision: 4/12/2015

Page 2 from 2

**Substrates**

*Substrates:* all usual building substrates, treated wood, metals, PVC, plastics

*Nature:* clean, dry, free of dust and grease.

*Surface preparation:* Porous surfaces in water loaded applications should be primed with Primer 150. All smooth surfaces can be treated with Surface Activator.

We recommend a preliminary adhesion test on every surface.

**Joint dimensions**

*Min. width for bonding:* 2 mm

*Min. width for joints:* 5 mm

*Max. width for bonding:* 10 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

**Application method**

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* With Fix ALL Cleaner immediately after use.

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material

**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult label for more information.

**Remarks**

- Fix ALL High Tack may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Fix ALL High Tack can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.

- While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding. For optimum adhesion the use of Surface Activator is recommended.
- Fix ALL High Tack can not be used as a glazing sealant.
- Not suitable for bonding aquariums.
- Fix ALL High Tack can be used for bonding of natural stone, but it cannot be used as a joint sealant on this type of surface. Fix ALL High Tack can therefore only be used on the bottom of natural stone tiles.
- When applying, make sure not to spill any sealant on the surface of materials.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remainings will stimulate the development of fungi.

**Standards**

- NL: KOMO certificate Nr. 33275 construction adhesive based on BRL3107.

**Environmental clauses**

*Leed regulation:*

Fix ALL High Tack conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

**Liability**

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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